Foreign Thread Types – German DIN (Deutsche Industrial Norme)

Popular couplings are German DIN (Deutsche Industrial Norme). A coupling referred to as "metric" usually means a DIN coupling.

DIN 24° Cone

The DIN 24° cone male will mate with any of the females shown.

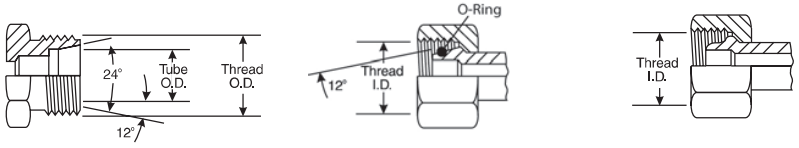
The male has a 24° seat, straight metric threads, and a recessed counterbore which matches the tube O.D. of the coupling used with it. The mating female is a 24° cone with O-ring, a metric tube fitting or a universal 24° and 60° cone.

There is a light and heavy series DIN coupling. Proper identification is made by measuring both the thread size and the tube O.D. (The heavy series has a smaller tube O.D. but a thicker wall section than the light.)

When measuring the flare angle with the seat angle gauge, use the 12° gauge. The seat angle gauge measures the angle from the connector centerline.

Metric Thread Size	Female Thread	Male Thread	Tube O.D.		Torque Recommendation (Ft. Lbs.)	
	I.D. (mm)	O.D. (mm)	Light Series (mm)	Heavy Series (mm)	Min.	Max.
M12x1.5	10.5	12.0	6	—	7	15
M14x1.5	12.5	14.0	8	—	15	26
M16x1.5	14.5	16.0	10	8	18	30
M18x1.5	16.5	18.0	12	10	22	33
M20x1.5	18.5	20.0	14	12	26	37
M22x1.5	20.5	22.0	15	14	30	52
M24x1.5	22.5	24.0	—	16	30	52
M26x1.5	24.5	26.0	18	—	44	74
M30x2.0	28.0	30.0	22	20	59	89
M36x2.0	34.0	36.0	28	25	74	111
M42x2.0	40.0	42.0	—	30	74	162
M45x2.0	43.0	45.0	35	—	133	184
M52x2.0	50.0	52.0	42	38	148	221

DIN 24° Male and Mating Females



Male 24° Cone, DIN 2353 (MDL/MDH)

Female 24° Cone with O-Ring (FDLORX/FDHORX)

Female Universal 24° and 60° Cone (FDLX/FDHX)